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above-mentioned amino acid residue in a sequence having at least 70% homology to SEQ ID NO:1,

wherein said at least one amino acid residue is selected from the group consisting of:

the 11^{th} Tyr, 16^{th} Glu, 49^{th} Asn, 84^{th} Glu, 144^{th} Ser, 167^{th} Gln, 169th Tyr, 178th Ala, 188th Glu, 190th Asn, 205th His and 209th Gln, and

said mutant α -amylase possesses increased heat resistance and maintains resistance to chelating agents when compared to SEQ ID NO:1, and

said mutant α -amylase comprises an amino acid sequence which is at least 70% homologous to SEQ ID NO:1.

(Twice Amended) A mutant α -amylase obtained by introducing two kinds of mutations into SEQ ID NO:1 or an amino acid sequence having at least 70% homology to SEQ ID NO:1,

209th Gln, and

wherein a first mutation is a substitution or a deletion of least one amind acid residue selected from the group consisting of the 11th Tyr, 16th Glu, 49th Asn, 84th Glu, 144th Ser, 167^{th} Gln, 169^{th} Tyr, 178^{th} Ala, 188^{th} Glu, 190^{th} Asn, 205^{th} His and

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wherein a second mutation is a substitution of a sequence corresponding to 11 to 100 amino acid residues from the amino terminus of the amino acid sequence set forth in SEQ ID NO:1, and wherein said mutant α -amylase possesses increased heat resistance and maintains resistance to chelating agents when compared to SEQ ID NO:1.

6. (Twice Amended) The mutant α -amylase according to Claim 5, wherein said first mutation comprises:

the substitution of an amino acid residue selected from the group consisting of: the 11th Tyr of SEQ ID NO:1 with Phe, the 16th Glu of SEQ ID NO:1 with Pro, the 49th Asn of SEQ ID NO:1 with Ser, the 167 Gln of SEQ ID NO:1 with Glu, the 169th Tyr of SEQ ID NO:1 with Lys, the 190th Asn of SEQ ID NO:1 with Phe, the 205th His of SEQ ID NO:1 with Arg, and the 209th Gln of SEQ ID NO:1 with Val,

and wherein said second mutation comprises:

substituting an amino terminal sequence from 1st Asp through 19th Gly of SEQ ID NO:1 with an amino acid sequence from 1st His to 21st Gly of SEQ ID NO:2.

Please add the following claim:

--11. A mutant α -amylase obtained by introducing two kinds of mutations into SEQ ID NO:1 or an amino acid sequence having at least 70% homology to SEQ ID NO:1,

wherein said first mutation consists of:

the substitution of an amino acid residue selected from the group consisting of: the 11th Tyr of SEQ ID NO:1 with Phe, the 16th Glu of SEQ ID NO:1 with Pro, the 49th Asn of SEQ ID NO:1 with Ser, the 167 Gln of SEQ ID NO:1 with Glu, the 169th Tyr of SEQ ID NO:1 with Lys, the 190th Asn of SEQ ID NO:1 with Phe, the 205th His of SEQ ID NO:1 with Arg, and the 209th Gln of SEQ ID NO:1 with Val,

and wherein \$\forall \text{aid second mutation consists of:}

substituting an amino terminal sequence from 1st Asp through 19th Gly of SEQ ID NO:1 with an amino acid sequence from 1st His to 21st Gly of SEQ ID NO:2.--

Attached hereto is a marked-up version showing the changes made to the application by these amendments.